

## CLAIMS

1. A pouch form suitable for laser printing comprising:  
a first web of material including a top printable sheet with an adhesive bottom layer, and a bottom liner secured to the top printable sheet via the adhesive bottom layer;  
and  
a second web of transparent material having three sides thereof fixed to the bottom liner via adhesive strips to define a transparent pouch,  
wherein the first and second webs, when assembled, are sized such that the pouch form is suitable for laser printing.
2. A pouch form according to claim 1, further comprising at least one label die cut from the top printable sheet.
3. A pouch form according to claim 2, wherein the bottom liner is at least partially coated with a release material.
4. A pouch form according to claim 1, wherein the bottom liner is selectively partially coated with a release material to define at least one label area in the top printable sheet.
5. A pouch form according to claim 1, wherein an open side of the second web of material is disposed spaced from an uppermost portion of the first web of material to define a sealing flap, wherein the bottom liner is coated with a release material at least adjacent the sealing flap, and wherein the bottom liner is die cut adjacent the open side of the second web of material.
6. A pouch form according to claim 1, further comprising indicia printed on at least portions of the top printable sheet.
7. A pouch form according to claim 1, wherein the transparent pouch is sealable using the first web of material.
8. A method of constructing a pouch form suitable for laser printing, the method comprising:  
providing a first web of material including a top printable sheet with an adhesive bottom layer;

securing a bottom liner to the top printable sheet via the adhesive bottom layer,  
the first web of material and the bottom liner having a perimeter with four sides;

applying adhesive strips on the bottom liner substantially along three sides of the  
four sided perimeter; and

fixing a second web of transparent material to the bottom liner via the adhesive  
strips to define a transparent pouch, wherein the first and second webs, when assembled,  
are sized such that the pouch form is suitable for laser printing.

9. A method according to claim 8, further comprising die cutting at least one  
label from the top printable sheet.

10. A method according to claim 9, further comprising at least partially  
coating the bottom liner with a release material.

11. A method according to claim 8, further comprising selectively partially  
coating the bottom liner with a release material to define at least one label area in the top  
printable sheet.

12. A method according to claim 8, further comprising:  
spacing an open side of the second web of material from an uppermost portion of  
the first web of material to define a sealing flap,  
coating the bottom liner with a release material at least adjacent the sealing flap,  
and  
die cutting the bottom liner adjacent the open side of the second web of material.

13. A method according to claim 8, further comprising printing indicia on at  
least portions of the top printable sheet.

14. A method according to claim 8, further comprising sealing the transparent  
pouch using the first web of material.

15. A pouch form constructed according to the method of claim 8.

16. A pouch form suitable for laser printing comprising:  
a first web of material including a top printable sheet with an adhesive coated  
bottom layer, and a bottom liner secured to the top printable sheet via the adhesive  
bottom layer; and

a second web of transparent material having three sides thereof fixed to the bottom liner via adhesive strips to define a transparent pouch,

wherein selected portions of the bottom liner are coated with a release material so as to be removably secured to the first web of material, and wherein remaining portions of the bottom liner are permanently affixed to the first web of material.

17. A pouch form according to claim 16, further comprising at least one label die cut from the top printable sheet adjacent the selected portions of the bottom liner.

18. A pouch form according to claim 17, further comprising indicia printed on the at least one label.

19. A pouch form according to claim 18, wherein the first and second webs, when assembled, are sized such that the pouch form is suitable for laser printing

20. A pouch form according to claim 16, wherein the transparent pouch is sealable using the first web of material.